

Fig. 1

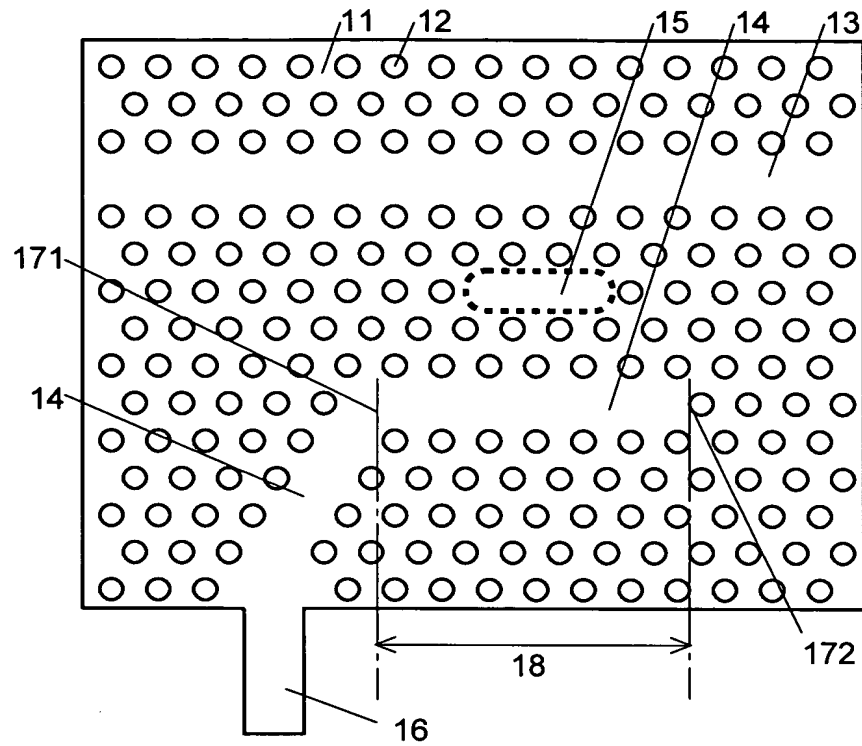


Fig. 2

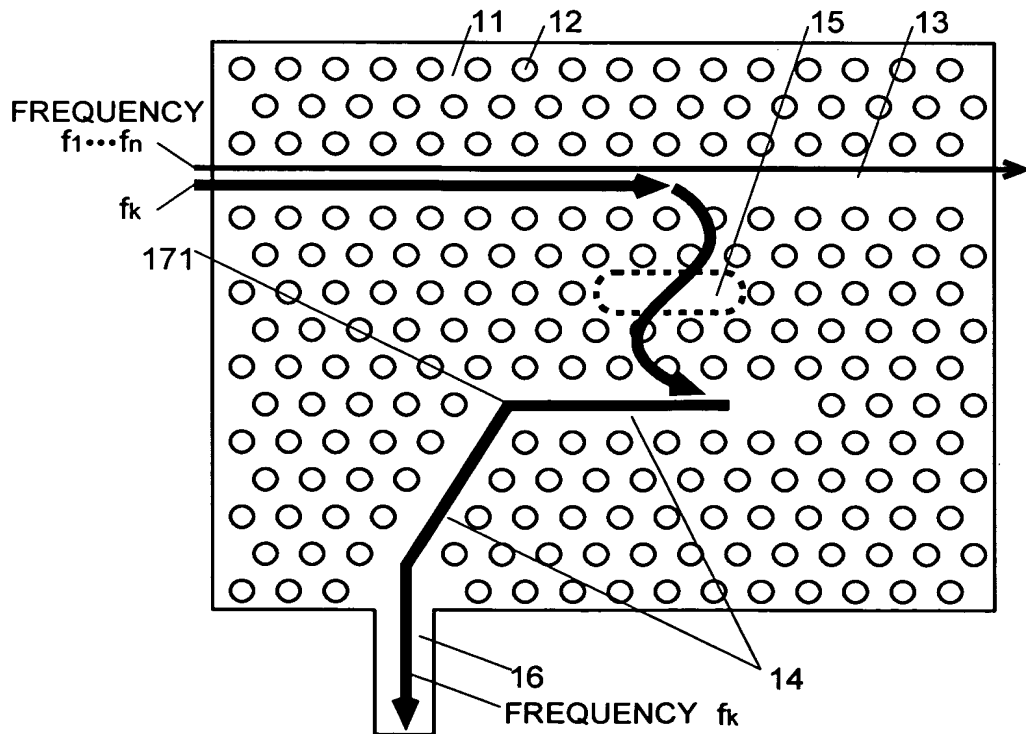


Fig. 3

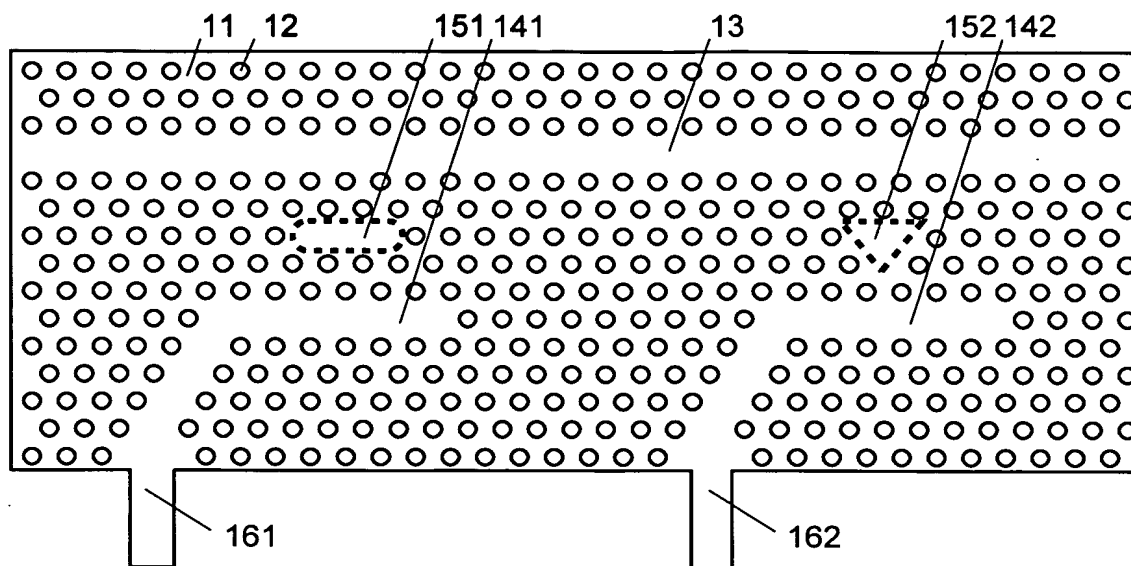
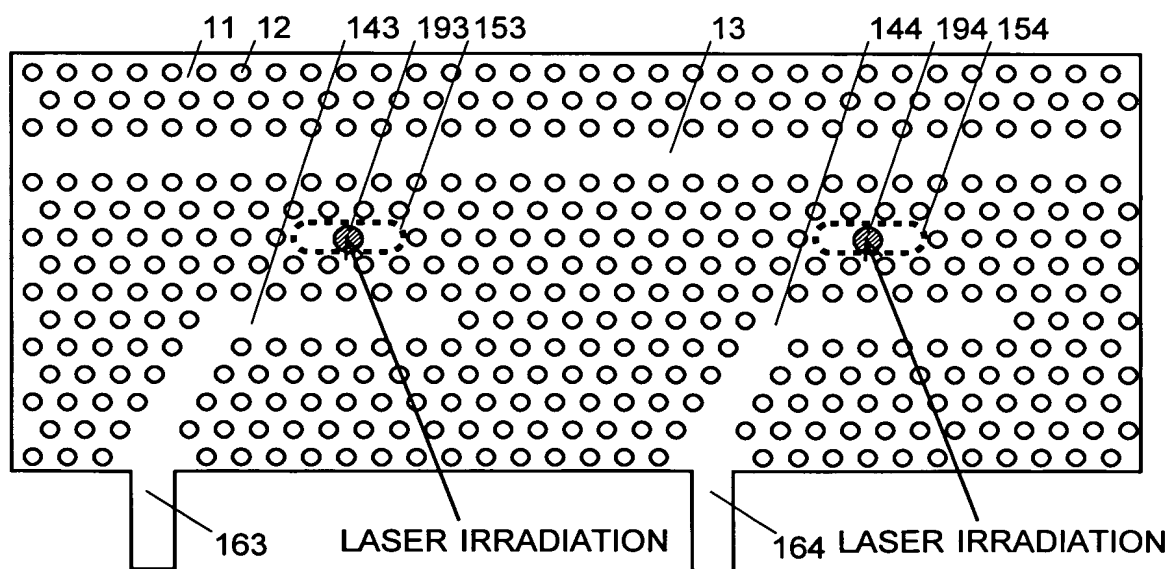


Fig. 4



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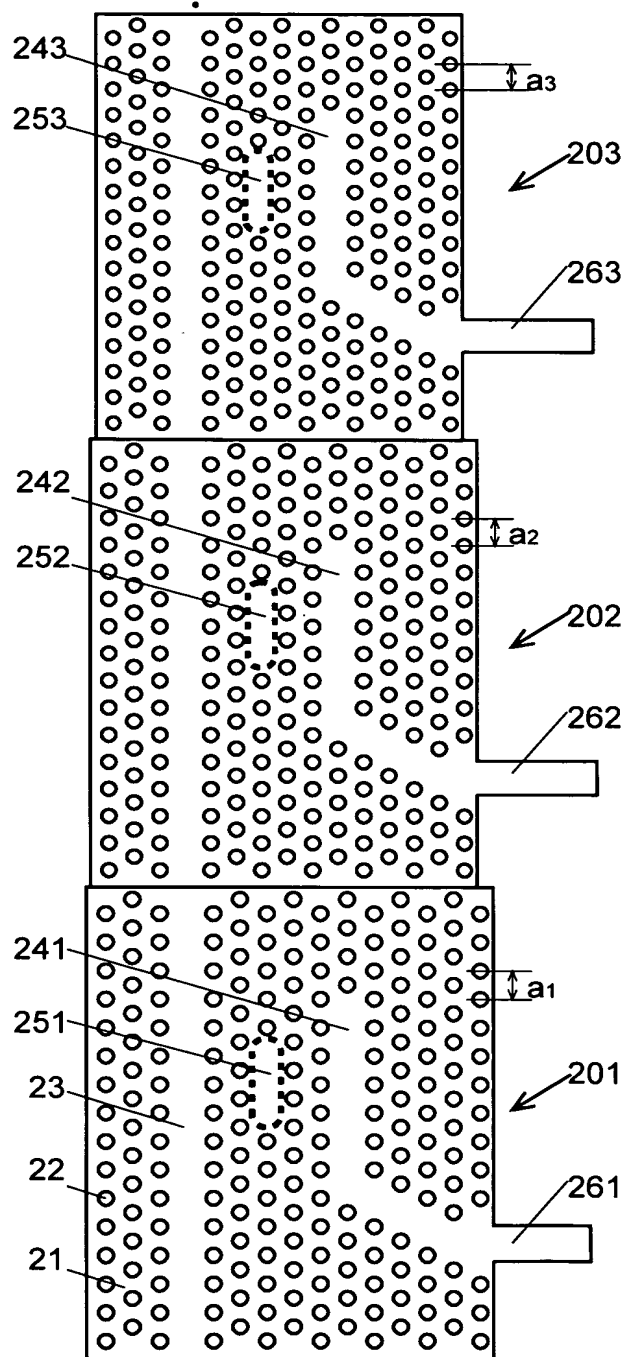


Fig. 6

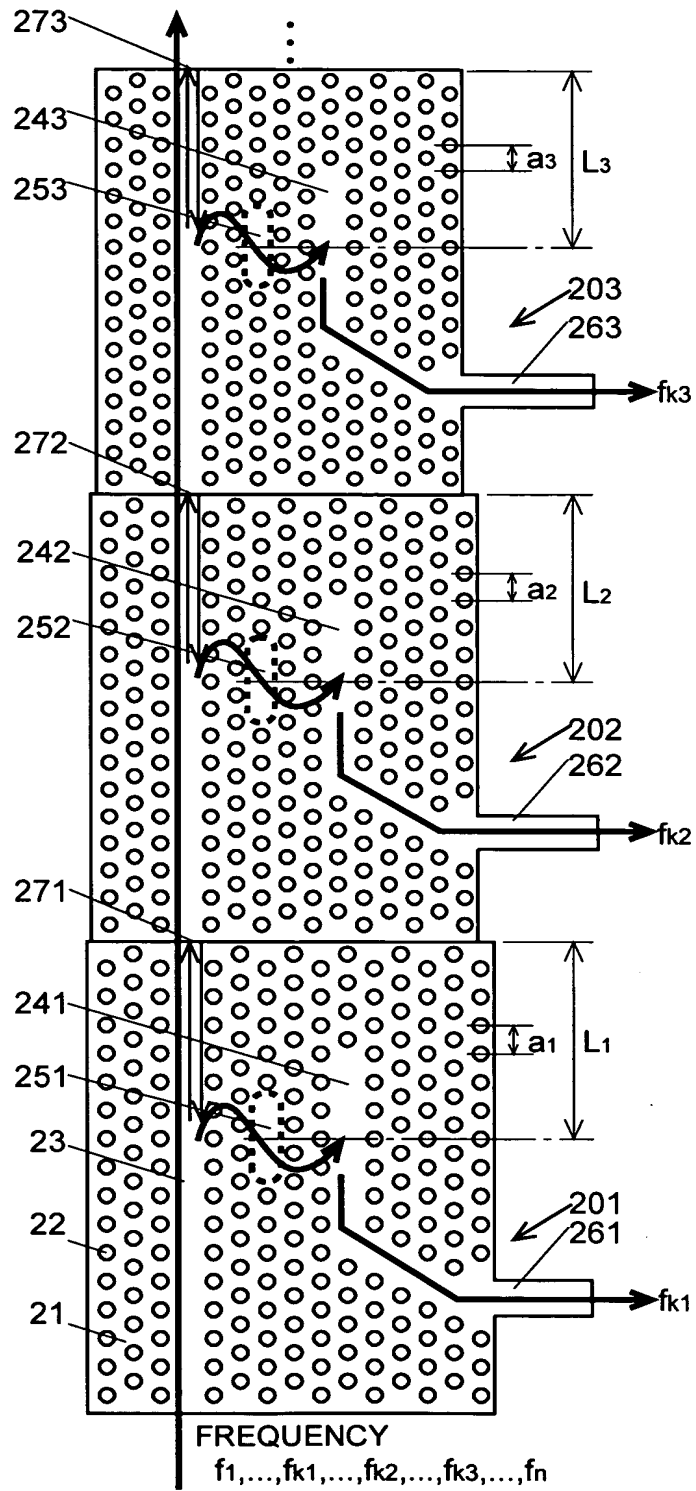


Fig. 7

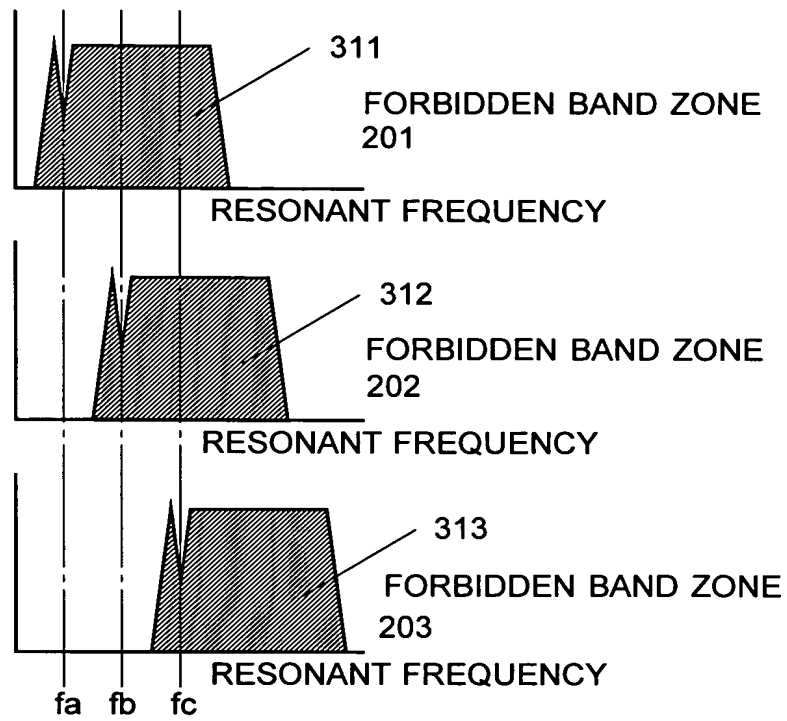


Fig. 8

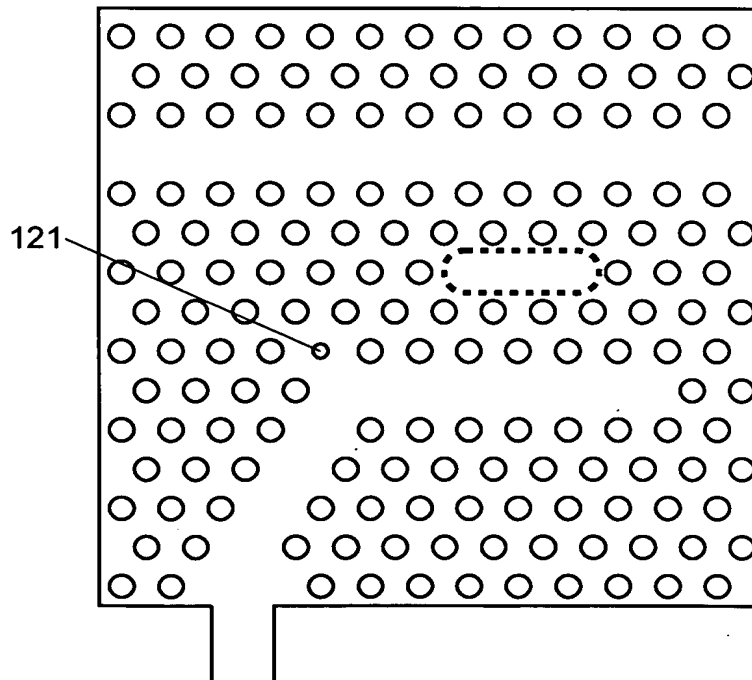


Fig. 9A

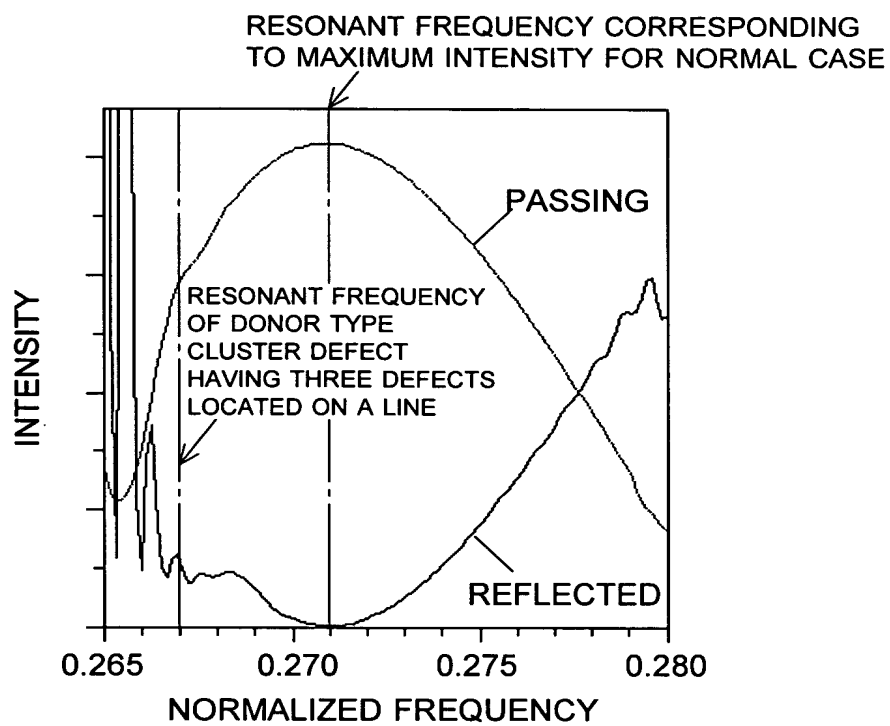
RADIUS OF HOLE AT BEND SECTION:  $r=0.29$  (NORMAL)

Fig. 9B

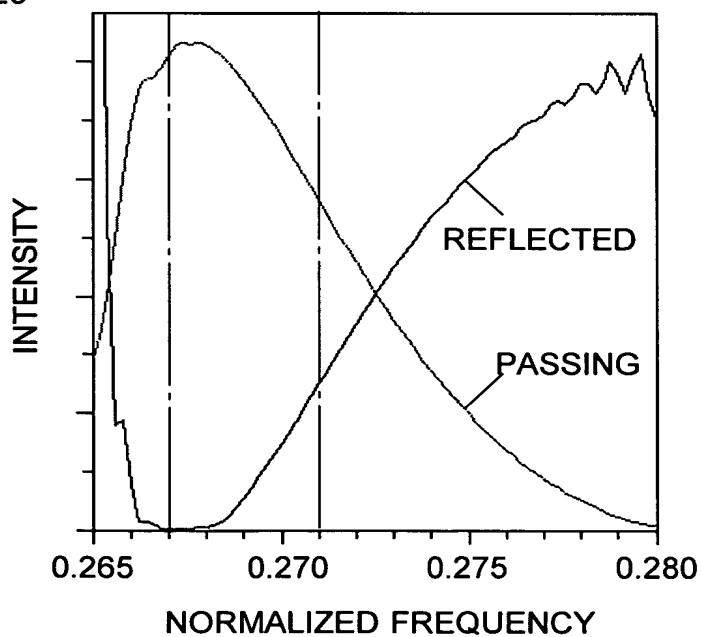
 $r=0.23$ 

Fig. 10A

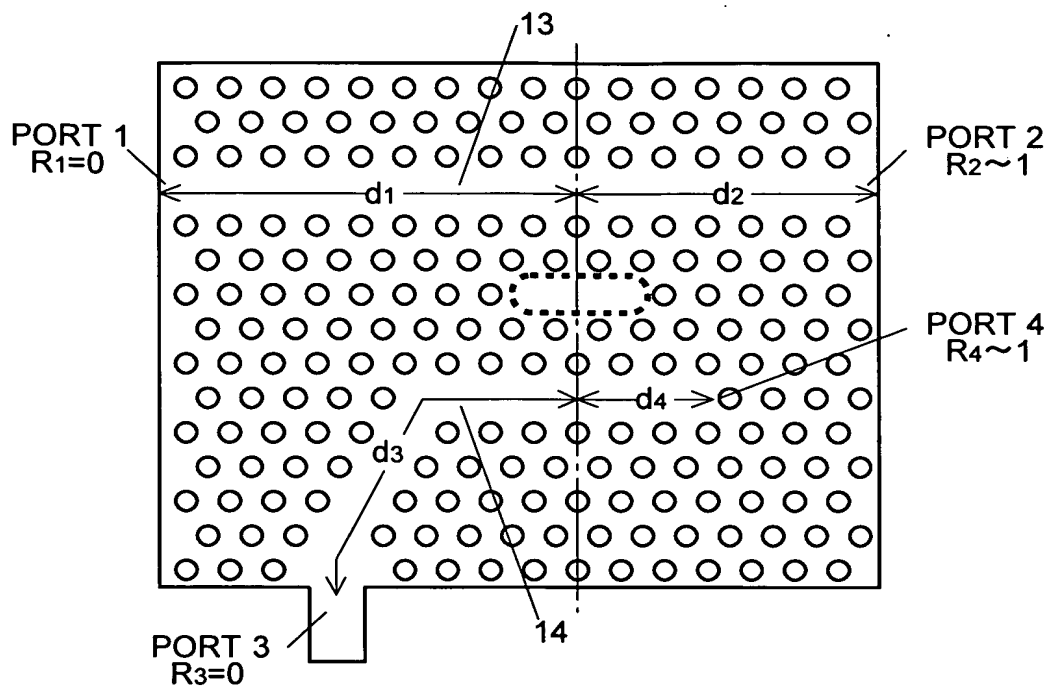


Fig. 10B

